

**Code 1385** Colour: grey

**Excellent anti-corrosion effect Direct adhesion** on different substrates

Insulating epoxy primer with excellent anti-corrosion effect and ideal adhesion on many different substrates. It can be used in repair cycles as "wet-on-wet" applications. It is ideal, due to its excellent anti-corrosion effect, in cycles of old cars restoring.

It can also be used in painting cycles for trucks and commercial vehicles.



PAINT AND COATING SOLUTIONS FOR DECORATIVE, FIRE PROTECTION, INDUSTRY AND CAR REFINISH MARKET SECTORS



# 2K epoxy primer

UNITE SIZE

1 L

CODE 1385

0.33 L

CODE 4385

# **INSULATING PRIMER**

### **Technical features**

Pot - life	1 h	
Drying time	Dust free:	15- 20 min
Practical coverage	7-9 m <sup>2</sup> /I	

1	Stir thoroughly the Part "A" to	
even colour and consistency. Then		
mix	with Part "B" and the Thinner	

	BY WEIGHT	BY VOLUME
1385 EPOKAR PRIMER	100	3
4385 IND. EPOKAR PRIMER	25	1
1612 DILUENTE EPOX	30/40	1

2 Apply a thin coat



Suggested thickness 20 - 30 micron



Nozzle d. 1.2-1.4 mm, pressure 2-3 bar

3 Overcoatable



After 30 min with 2K acrylic primers



After 1 h with polyurethane products

4 It can be filled over

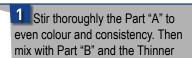


After 1 h with polyester products

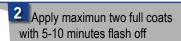
# **FILLING PRIMER**

### **Technical features**

Pot - life	1 h		
Drying time	Dust free: Touch dry: Dry through: Oven:	20-30 min 2-4h 12-18 h 30 min at 60°C	
Practical coverage	4-5 m <sup>2</sup> /l		



	BY WEIGHT	BY VOLUME
1385 EPOKAR PRIMER	100	3
4385 IND. EPOKAR PRIMER	25	1
1612 DILUENTE EPOX	15	0,5





Suggested thickness 60 - 80 micron



Nozzle d. 1.5-1.7 mm, pressure 2-3 bar

3 Overcoatable after sanding



After through drying

#### DISTRIBUTOR



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